



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5415-3**Job Sheet 194264****Part No:** D5415-3**Job Qty:** 16 pcs**Part Name:** STD Height Saddle**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 4/29/19**Job Tracking No:****Due Date:** 7/3/19**Created By:** Patrick Lussier**Type:** Stock**Description:**

Note: D5415 REV.D IPP REV:A 16.09.16 NEW ISSUE DD VERF:JFS IPP REV:B 18.09.18 AS PER DWG REV.C DD VERF:JFS IPP REV:C 19.02.15 NOW OUTSOURCE MACHINE DD VERF:JFS

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	16 pcs	7/3/19	7/3/19	0.00	0.00	Purchasing - 1		JUL 04 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	16 pcs	7/3/19	7/3/19	0.00	0.00	Packaging 2 - 1 - B4B		JUL 04 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		

**Container No:** S196036**Part:** D5415-3**Job No:** 194264**Serial No/Batch:** 6036**Revision:** D**Inspector:****Exp Date:****Instructions:** Various STC's

Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/04/19

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
111 QC 6	16 pcs	7/3/19	0.00 0.00	QC 6 - 9		
				QC 6 - 68	DAS	
				QC 6 - 61	81	
				QC 6 - 40	9-89	
						JUL 08 2019
150 Packaging 3-1 - Stock - B4B	16 pcs	7/3/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B	0-2	Bin: ST232 B
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
190 QC 21 - SA	16 pcs	7/3/19	0.00 0.00	QC 21 - SA - 21	→	Bin: ST 232 B
				QC 21 - SA - 70		
				QC 21 - SA - 53		JUL 31 2019

Part Op 100 - Issue P/O: 042148 Manufacture D5415-3 as per Dwg D5415 Possible supplier : ETM industries Material
 Descriptions: release note is required.

- 110 - (Receive & Inspect for Damage & Mat'l Certs)
- 111 - (QC6- All purchased or subcontracted products)
- 150 - (Identify as per dwg & Stock Location: _____)
- 190 - (QC21- Final Inspection - Work Order Release)

x16 

PO Details

E.T.M. Industries Inc. (etm001-vc)



PO No: PO042148

Line No: 7

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5415-3P	STD Height Saddle	16 pcs (1 ea)	100-Purchasing	S1960 31

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D5415-3P	16	0	0

Part Specifications

Specifications could not be found.

Plex 6/18/19 12:41 PM dart.lussier.patrick



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042148



Supplier: ETM001-VC
E.T.M. Industries Inc.
310 Hall Avenue, Box 610
Renfrew
ON
K7V 4E7 Canada
Phone: 613-4
Fax: 613-432

PO No: PO042148

PO Date: 1/3/19

Due Date: 7/3/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Ship To: 1270 Aberd
Hawkesbur
ON
K6A 1K7 C
Phone: 613

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

MAY 09 2019
JUN 14 2019
Jobs with
Part L.

Revision

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193389	D5415-1P			Mid Height Saddle : Various STC's	Received	-	4/15/19	2 Ea	2 Ea	0 Ea	\$975.00/Ea	\$0.00
Line Item Note FIRST ARTICLE INSPECTION BY DART QTY OF 1 BEFORE TOTAL PRODUCTION (MATERIAL 7050-T7451 OR T7651)													
2 first units No Alodine , No Paint													
2	193390	D5415-3P			STD Height Saddle : Various STC's	Received	-	4/15/19	2 pcs	2 pcs	0 pcs	\$975.00/pcs	\$0.00
Line Item Note FIRST ARTICLE INSPECTION BY DART QTY OF 1 BEFORE TOTAL PRODUCTION (MATERIAL 7050-T7451 OR T7651)													
2 first units No Alodine , No Paint													
3	194260	D5415-1P			Mid Height Saddle : Various STC's	Received	-	5/9/19	2 Ea	2 Ea	0 Ea	\$975.00/Ea	\$0.00
4	194261	D5415-1P			Mid Height Saddle : Various STC's	Received	-	6/14/19	6 Ea	6 Ea	0 Ea	\$975.00/Ea	\$0.00
5	194262	D5415-1P			Mid Height Saddle : Various STC's	Firmed	-	7/3/19	14 Ea	0 Ea	14 Ea	\$975.00/Ea	\$13,650.00



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PURCHASE ORDER

PO042148



Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	194263	D5415-3P			STD Height Saddle : Various STC's	Received	-	5/9/19	2 pcs	2 pcs	0 pcs	\$975.00/pcs	\$0.00
7	194264	D5415-3P			STD Height Saddle : Various STC's	Firmed	-	7/4/19	16 pcs	0 pcs	16 pcs	\$975.00/pcs	\$15,600.00
8	194266	D5415-3P			STD Height Saddle : Various STC's	Firmed	-	7/17/19	10 pcs	0 pcs	10 pcs	\$975.00/pcs	\$9,750.00

Grand Total: \$39,000.00

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/4/19 4:03 PM dart.lussier.patrick

INDUSTRIES INC.

E.T.M. INDUSTRIES INC.
310 HALL AVENUE
BOX 610
RENFREW, ON K7V 4E7
Canada

Ph: 613-432-6136

Fax: 613-432-8212

Pack List

Number: 143174

Date: 27-Jun-19

To

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

Ship To

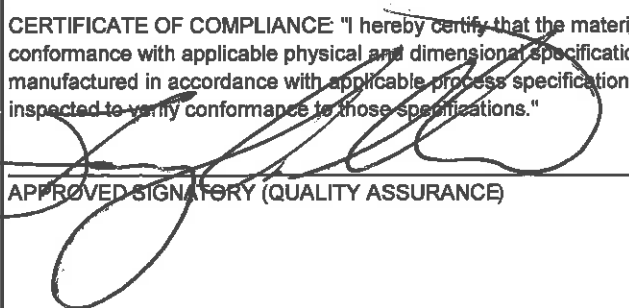
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Terms		Ship Via	
Net 30 days			
Quantity	Description		
16 each	Part: D5415-3P STD HEIGHT SADDLE:VARIOUS STC SO: 25055 **LOT #105813 Rev: C PO: PO042148 Line: 007 ***** SELLER HEREBY ACKNOWLEDGES THAT THE PARTS AND/OR MATERIALS BEING SHIPPED UNDER THIS ORDER ARE INTENDED FOR USE UNDER BOEING'S FEDERAL AVIATION ADMINISTRATION[FAA] ISSUED PRODUCTION CERTIFICATE 700. ***** CERTIFICATE OF COMPLIANCE: "I hereby certify that the material described above is in conformance with applicable physical and dimensional specifications; that it was manufactured in accordance with applicable process specifications; and has been inspected to verify conformance to those specifications."  APPROVED SIGNATORY (QUALITY ASSURANCE)		

RECEIVED
JUL 04 2019
DART AEROSPACE LTD.